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Fig. 1

| 1.0~10.0 µm             | Phenoxy Resin                                |
|-------------------------|--|
| 20~150mg/m <sup>2</sup> | Chromate                                     |
| 10~40g/m²               | Pure Zn or<br>Zn-(10~14wt.%)Ni Alloy Plating |
|                         | Cold-rolled Dieel Sheet                      |

Fig. 2

| 1.0~10.0 μm             | Phenoxy Resin                                |
|-------------------------|--|
| 20~150mg/m <sup>2</sup> | Chromate                                     |
| 10~40g/m²               | Pure Zn or<br>Zn-(10~14wt.%)Ni Alloy Plating |
|                         | Cold-rolled Dieel Sheet                      |
| 10~40g/m²               | Pure Zn or<br>Zn-(10~14wt.%)Ni Alloy Plating |
| 20~150mg/m <sup>2</sup> | Chromate                                     |
| 1.0~10.0 µm             | Phenoxy Resin                                |